

QUALITY TEST REPORT





After many years of distribution various sound damping material in the markets we have realized that there are many problems with all of them. We felt that there is a need for a drastic change in quality of material, it has become our dream – to create a perfect quality material.

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PRODUCT PROBLEMS



Based on years of experience in distribution of sound damping materials around the globe we have realized that the materials developed for the Russian market do not meet the requirements of application in countries with hot climates and identified main problems with products :

- Material melting
- Material extrusion
- Bitumen and other unpleasant smells
- Material dropping from door or ceiling due to glue problems
- Low or unstable efficiency of materials

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PRODUCT WISHES

We have also heard and collected the wishes of our clients and partners over these years, the most common list is:

- Easy and fast installation
- Modern design
- Convenient transportation and storage
- Super light materials to lower down weight of installation and reduce effects on fuel consumption and acceleration



CREATING TESTS



We had to create a set of simple express testing standards and equipment to ensure we can easy test various products and optimize our products for the demands of the market.

With these tests we are able to:

- Show the real quality of materials
- Proceed our own Permanent and independent production QC, to be sure in stable quality.
- To speed-up development of new materials

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Passion of Quality

We have spend two years on R&D of our new perfected quality products based on the test results and have made amazing progress.

We are happy to assure you that our new products are free of the following problems:

- Melting
- Unpleasent Smell
- Extrusion
- Falling off
- inStability and low efficiency

Our assurance comes after multiple tests not only of our own products but also other products in the market.

TEST 1 EXTRUSION



Samples of material extrusion during transportation and storage after exposure high temperature

TEST 1 EXTRUSION : Description

Simulation of material storage or transportation by sea containers in a high temperature condition.

+95,7



Sample size	60x60 mm		
Sample number	4-5 pcs		
Loaded Weight	3.5 kG		
Temperature	90-95 °C		
Duration	2-6 Hours		

TEST 1 EXTRUSION:



RESULT = PASS





DrArtex Iridium





$\mathsf{RESULT} = \mathsf{PASS}$



ATF VDM M2 HL





TEST 1 EXTRUSION : Result

SAMPLES of COMMON MARKET BRANDS





TEST 1 EXTRUSION : Results

SAMPLES of COMMON MARKET BRANDS





TEST 2 MELTING



TEST 2 MELTING

Imitation of real operating conditions for materials installed on vertical surfaces (doors, roof) under high temperature conditions.





TEST 2 MELTING: RESULT

RESULT - PASS







TEST 3 ADHESION

Adhesion of products to the surfaces, ensuring they do not drop off easily over time and increase efficiency of damping

TEST 3 ADHESION Determination of materials with the greatest adhesion.

The test is intended to determine the materials with the higher adhesion by comparing the amount of time the material takes to fully drop off the surface. The time is then compared among various products. Adhesion is tested on painted automotive steel surface.

Sample size	30x100 mm		
Temperature	24°C		
Loaded Weight	1.25 kg		



TEST 3 ADHESION: RESULT

Adhesion is tested on painted automotive steel surface.

DrArtex Iridium	10 min 50 sec		
Autofun VDM	30 min		
Xwave	30 min 46 sec		
Common Brand Sample 1	5 min		
Common Brand Sample 2	16 sec		



TEST 4 ODOR

Odor or smell emitted by the products, ensuring the product does not emit strong negative smell



TEST ODOR: RESULT

Intensity of odor (score)	Characteristic of intensity	Description of the nature and manifestation of odor				
0	Odor is absent	The smell is not noted by any of the testers				
1	Very weak	The smell is noted only by the most sensitive testers				
2	Weak	The smell noted by all testers, but not causing negative sensations				
		and decreasing in time during repeated tests				
3	Perceptible	Smell, clearly discernible				
4	Strong	Smell, which attracts attention and causes unpleasant sensations				
5	Very strong	The smell is pronounced, excluding repeated tests				
	Material	Score	Result			
	Autofun VDM	2	Weak			
	Autofun VBS	2,4	Weak			
L	DrArtex Gold HD	2,4	Weak			
]	DrArtex Iridium	1,4	Very weak			
Di	rArtex VDM EX4	2,8	Weak			
DrArtex Quatro		2,2	Weak			

TEST 5 Mechanical Loss Factor (MLF)

Mechanical Loss Factor Test to find out how much vibration does the material effectively absorb

TEST 5 MLF Assessment of the efficiency of vibration damping materials.

The Mechanical Loss Factor (MLF) - is one of the most important indicators of vibration damping materials.

The higher the value, the more vibrations will be absorbed.

The vibration damping process is the process of absorbing vibration energy from metal and converting into internal heat .



TEST 5 MLF: Description

Apply samples of material on metal plate
Calibrated impact by metal ball on metal plate
to create acoustic impulse.

3. Record acoustic impulse with spectrum analyser and measure energy, duration and spectrum of this impulse to evaluate and compare damping efficiency of different samples.



	Modal an software	alysis	
			Metal ball
			<i></i>
librated			
crophone		Metal pl	ate with
		applied	Sample

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TEST 5 MLF: Signal Samples



Impuls with EMPTY Plate

Impuls with DrA Gold HD sample

TEST №5 Mechanical Loss Factor: RESULT

Brand	Material Name	Class TH (mm)		Energy damping Ratio	
DrArtex	DrArtex 199DBDrag Comp.		6.00	4.27	
DrArtex	Quatro	XXS	3.90	4.19	
AutoFun	VDM EX4 HX	XXS XXS	3.60	4.19	
DrArtex	Armor Sky		4.00	4.09	
DrArtex	Gold HD XS 2		2.60	3.97	
Common Brand	Aero Б.	XXS	4.00	3.90	
Common Brand	Вотб	XXS	4.00	3.72	
AutoFun	VDM M3 HD	XS	2.30	3.40	
Common Brand	Aero L.	S	2.00	3.25	
AutoFun	VDM M2 HL	S	2.00	3.15	
Common Brand	Antirust S.	S	2.00	2.94	
DrArtex	Mantle Sky	S	2.00	2.91	
DrArtex	Iridium	S	2.00	2.84	
DrArtex	Shield Competition	S	2.00	2.58	
Common Brand	Vizomat	S	2.00	2.47	
Common Brand	Aero G.	XS	2.30	2.31	

TEST 6 NOISE INSULATION

Noise Insulation test to find out how much noise is being blocked by the material

TEST 6 NOISE INSULATION: Description & Result	Brand	Material	Noise reduction factor dBA
	DrArtex	VBB	36.2
Assestment of hoise level reduction	DrArtex	VibroShell3.0	32.0
	DrArtex	ARMOR	28.2
	DrArtex	QUATRO	28.1
Tested sample	Autofun	VDM M3	26.2
	Autofun	EX4	25.7
	DrArtex	GOLD HD	25.4
	Autofun	VDM M2	24.6
Insulated Tube with	DrArtex	IRIDIUM	23.2
source of white holse Noise meter	DrArtex	SHIELD	22.5
	DrArtex	MANTLE	20.7

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Overall Test Result

TEST 1 EXTRUSION

TEST 2 MELTING

TEST 3 ADHESION

TEST 4 ODOR

TEST 5 Mechanical Loss Factor (MLF)

TEST 6 NOISE INSULATION

PASS PASS PASS

PASS

PASS

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Materials Passed ALL the major Tests Do not Melt Do not Smell Do not Extrude Stable high efficiency EXTRA Flexible. No need heat gun. Multy layered structure Use only A-grade raw material Do not use bitumen additives Do not use recycled materials Sky line. Lightest on the market materials. Made in Russia.

TO BE CONTINUED

Thank you for your attention

If you have any questions please feel free to ask!